

Structural Health Monitoring 2007:

Quantification, Validation, and Implementation

Final Report - 11/30/07

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- **1. REPORT DATE.** Full publication date, including day, month, if available. Must cite at least the year and be Year 2000 compliant, e.g. 30-06-1998; xx-vx-1998.
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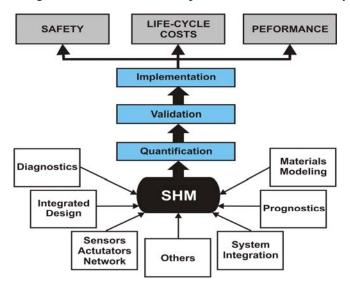
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- **14. ABSTRACT.** A brief (approximately 200 words) factual summary of the most significant information.
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Summary

Safety, performance and life cycle cost are the major concerns in the operation of structures that are in service, especially civil infrastructure and transportation. As demonstrated, structural health monitoring (SHM) provides a solution that addresses all these concerns. SHM technologies involve multi-disciplinary engineering and require in-depth developments from each engineering field as well as system-wide integration to optimize performance.

Since the first the International Workshop on Structural Health Monitoring (IWSHM) in 1997, the progress in the development of SHM technologies has advanced significantly as can be seen from the proceedings of the biennial meetings. More than 1000 papers in topics ranging from sensor and actuator design, sensor network communication, diagnostics, signal processing, prognostics, to integrated design and system integration have been presented and discussed extensively. Numerous prototypes and field trials were demonstrated and presented successfully, especially in the meetings of 2003 and 2005.

Although continuing the fundamental development of SHM is still very much needed and



crucial for the advancement of SHM technologies, implementation of the current technologies for practical applications is being widely considered and is in progress among the industrial and government sectors, especially in the aerospace and civil infrastructure industries. However, implementation of SHM technologies requires the integration of sensor/actuator networks with the structures, which makes the process very much different from that of traditional NDE or other inspection techniques. Appropriate SHM-system design procedures and validation methods must be developed to quantify the integrated system in order to assure the highest reliability and accuracy.

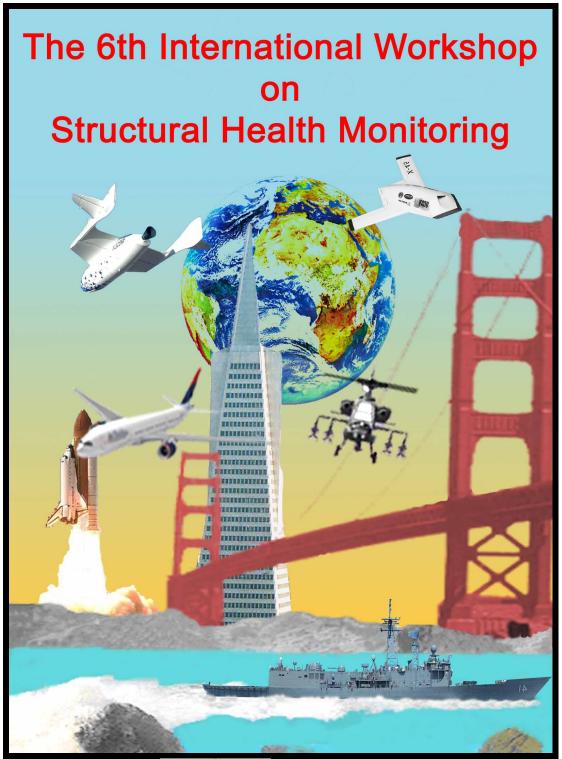
Therefore, the theme of the 6^{th} International Workshop on Structural Health Monitoring is "Quantification, Validation, and Implementation." Similar to the NDE community, the SHM community needs to work together to develop adequate quantification, validation and implementation procedures along with methodologies for SHM to lead to a successful implementation roadmap as shown in Figure 1. We hope that by the end of the 6^{th} IWHSM workshop we will reach a fair assessment of the current SHM technology readiness in terms

of quantification, validation, and implementation, and produce a consensus among the participating industries and government agencies on the need for standardized procedures and methodologies for SHM implementation, as well as the identification of key fundamental technology gaps for the research community to pursue.

The IWSHM proceedings of 2007 include not only the latest developments in key technology fields in sensor development, network design, signal processing, diagnostics, modeling and prognostics, system design, and applications in aerospace, civil infrastructures, machining, ground/offshore structures, marine structures, etc., but also include special sessions organized by experts in the fields on the following issues:

- Bio-inspired Sensor Networks by Akira Mita, Keio University, Japan
- Wave Propagation Models in Damage Assessment by Wieslaw Ostachowicz, Polish Academy of Science, Poland
- Emerging Sensing Technologies by Francesco Lanza di Scalea, UCSD, USA
- Ground and Air Vehicle Application by Doug Adam, Purdue University, USA
- Energy Harvesting by Dan Inman, Virginia Tech, USA
- Monitoring of Wind Energy Plants by Claus-Peter Fritzen, University of Siegen, Germany
- Civil Health Management by Emin Aktan, Drexel University, USA
- SHM for Structural Repair by Alfredo Guemes, Universidad Politecnica De Madrid, Spain
- HUMS for Rotorcraft Usage Credits by Dy D. Le, FAA
- Challenges and Lessons learned in SHM Applications by Mark Seaver, Naval Research Lab, USA
- Self-Diagnosis and Calibration Issues for SHM by J.B. Ihn, Boeing Company, USA
- Damage Quantification Methods for Aerospace Structures by J.B. Ihn, Boeing Company, USA
- Autonomic Structures by Dan Inman, Virginia Tech, USA

This workshop was co-sponsored by the Air Force Office of Scientific Research (Les Lee, Victor Giurgiutiu), the Army Research Office (Bruce LaMattina, Gary Anderson), the Office of Naval Research (Ignacio Perez, Shah Mahmood), and the National Science Foundation (Shih-Chi Liu). It was successfully organized and more than 400 people from around the world participated the meeting. A two-volume proceedings was produced. The topics and the workshop activities are outlined in the following:











Stanford University, Stanford CA September 11-13, 2007 http://structure.stanford.edu/workshop

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International Committee Members

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- C. Sikorsky, California Department of Transportation, USA
- O. Venta, VTT, Finland

Structural	rnational Workshop Health Monitoring l University 2007			Technical Over	_		
10-Sep	Crowne Plaza Hotel Cabana						
14:00 ~ 17:00	Early Registration						
17:00 ~ 17:00	Reception						
11-Sep	Memorial Auditorium	Room 002	Room 034	Room 205	Room 203	Room 030	Room 305
07:00 ~ 08:00		Registratio	n at Dohrman Grove,	Light continental brea	kfast	l .	
08:00 ~08:15	Opening Remarks						
08:15 ~ 09:05	Keynote Panel						
09:05 ~ 09:40	Keynote 1						
09:40 ~ 10:00			Coffee Break at Dol	hrmann Grove	T	T	
10:00 ~ 10:20 10:20 ~ 10:40		Civil				Special Session:	
10:40 ~ 11:00	Aerospace, Aircraft,	Infrastructures,			Modeling and	Wave Propagation	Passive and
11:00 ~ 11:20	Rotorcraft, and Launch	Offshore,	Signal Processing	Diagnostics: I	Simulation: I	Models in	Active Sensors
11:20 ~ 11:40	Systems: I	Pipelines, and Power Plants: I				Damage Assessment	for SHM: I
11:40 ~ 12:00		rower riants. 1				Assessment	
12:00 ~ 13:00			Lunch at the	e Oval			
13:00 ~ 13:35	Keynote 2						
13:35 ~ 14:10	Keynote 3		0.00				
14:10 ~14:25		C::1	Coffee Break at Dol	hrmann Grove		T	
14:25 ~ 14:45 14:45 ~ 15:05	Special Session:	Civil Infrastructures,	Special Session:		_	Special Session:	Special Session:
15:05 ~ 15:25	Emerging Sensing	Offshore	Ground and Air	Diagnostics: II	Integrated SHM	Energy	Monitoring of
	Technology for SHM: I	Pipelines, and	Vehicle		Design: I	Harvesting I	Wind Energy
15:25 ~ 15:45		Power Plants: II	Applications			_	Plants
15:45 ~ 16:00			Coffee Break at Dol	hrmann Grove			
16:00 ~ 17:15	Panel Session	~		L			
18:50 ~ 22:00		Social Night	at Frost Amphitheater	(Student Best Paper A	Award)	T	
12-Sep	Memorial Auditorium	Room 002	Room 034	Room 205	Room 203	Room 030	Room 305
08:30 ~ 09:05	Keynote 1						
09:05 ~ 09:40 09:40 ~ 10:00	Keynote 2		Coffee Break at Dol	hemann Grava			
10:00 ~ 10:20			Conee Break at Doi	Illiaiii Giove			
10:20 ~ 10:40							
10:40 ~ 11:00	Aerospace, Aircraft,	Special Session:	Special Session:	Integrated	Modeling and	Special Session:	Passive and
11:00 ~ 11:20	Rotorcraft, and Launch Systems: II	Civil Health Management	SHM for Structural Repairs	Structural Health Management	Simulation: II	Energy Harvesting II	Active Sensors for SHM: II
11:20 ~ 11:40	Systems. II	Wanagement	Structurar Repairs	Wianagement		Trai vesting ir	ioi Silivi. Ii
11:40 ~ 12:00							
12:00 ~ 13:00				oster at Dorman Grove	; T	T	
13:00 ~ 13:20		Civil	Wired and				Special Session:
13:20 ~ 13:40 13:40 ~ 14:00	Aerospace, Aircraft, Rotorcraft, Launch	Infrastructures, Offshore	Wireless Sensor Networks,	Diagnostics: III	Integrated SHM	Quantification	HUMS for
14:00 ~ 14:20	Systems: III	Pipelines, and	Interfaces, &	Diagnostics. III	Design: II	and Validation	Rotorcraft Usage
14:20 ~ 14:40	Bystems: m	Power Plants: III	Infrastructure: I				Credits
14:40 ~ 15:40		Coffee at D	ohrmann Grove, Den	no/Poster at Dorman (Grove		
15:40 ~ 17:10	SHM in Action						
18:50 ~ 22:00	(SHM Lifetime A		uet and Award Ceren Ians-Juergen Schmidt	nony at Crown Plaza Award, Person of the	YearAward, Best Pa	per Award)	
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09:05 ~ 09:40	Keynote 2						
09:40 ~ 10:00			Coffee Break at Dol	hrmann Grove		1	
10:00 ~ 10:20		Civil	Special Session:				
10:20 ~ 10:40	Aerospace, Aircraft,	Infrastructures,	Challenges and	Special Session:	Special Session:		
10:40 ~ 11:00	Rotorcraft, Launch	Offshore	Lessons Learned	Bio-Inspired	Self-Diagnosis and Calibration	Prognostics	
11:00 ~ 11:20 11:20 ~ 11:40	Systems: IV	Pipelines, and	in SHM	Sensor Networks	Issues for SHM		
11:40 ~ 12:00		Power Plants: IV	Applications				
12:00 ~ 13:00		1	Lunch at the	e Oval	1	I	
13:00 ~ 13:20		~· ··		Special Session:			
13:20 ~ 13:40	Cnoolal Caselina	Civil	Wired and	Damage	Cnasial Carrie	Special Panel	
13:40 ~ 14:00	Special Session: Emerging Sensing	Infrastructures, Offshore	Wireless Sensor Network,	Quantification	Special Session: Autonomic	Discussion: SHM Application for	
14:00 ~ 14:20	Technology for SHM: II	Pipelines, Power	Interfaces, &	Methods for	Structures	High-Speed Navel	
14:20 ~ 14:40		Plants: V	Infrastructure: II	Aerospace Structures		Ships	
14:40 ~ 15:00			C CC D	l .		_	
15:00 ~ 15:15			Coffee Break at Dol				
15:15 ~ 16:30				Panel Session			

The 6th International Structural Health Me		
Stanford Universit		
	Morning Session	
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	Keynotes Panel: Charles Farrar, LANL, USA; Stephen Galea, DSTO, Australia; Shih-Chi Liu, NSF, USA; Holger	
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12:00 ~ 13:00	Cryogenic Temperature Characteristics of the Fiber Bragg Grating Sensors J. Ayers, M. Ruzzene, Georgia Institute of Technology	+
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	Room 002 Robert L. Nigbor, Mark H. Hansen, Salih Tileylioglu, and Jong-ho Baek, UCLA	
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10:20 ~ 10:40	M. Bruns, Th. Nitschke-Pagel, K.Dilger, TU Braunschweig					
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		Chair: Hasso Weiland, Alcoa, USA				
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10:00 ~ 10:20	Research Institute					
10.20 10.10	The Influence of Bond Material Type and Quality on Damage Detection for Surface-Bonded Piezoelectric Sensors					
10:20 ~ 10:40	Weiping Liu, Victor Giurgiutiu, Univ of South Carolina					

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	Monitoring of Composite Pressure Vessel Using Two Kinds Of Fiber Optic Sensors Gang Yan,Li Zhou,Fuh-Gwo Yuan, Nanjing University of Aeronautics and Astronautics, North Carolina State University	p. 22				
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10.10. 11.00	Mark Seaver and Stephen T. Trickey, Naval Research Lab					
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1.00 11.20	S. Mohanty, R. Teale, A. Chattopadhyay, P. Peralta, and C. Willhauck, Arizona State University	Ť				
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	Prof. Fu-Kuo Chang, Stanford University					
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	Collaborative efforts on SHM and Prognosis	10 min				
	Prof. Masoud Ghandehari, Polytechnic					
	Chemical sensing for material health management	5 min				
13:00~15:00	Prof. Dan Inman, Virginia Tech					
13.00~13.00	Smart materials and sensors	5 min				
	Prof. Darryll Pines, University of Maryland					
	Signal processing and real-time SHM	5 min				
	Prof. Jerry Lynch, University of Michigan; Prof. K Law, Stanford University					
	Wireless sensors	7 min				
	Dr. Jon Nickels, NRL; Prof. Kevin Murphy, University of Connecticut					
	The importance of modeling and quantifying in damage detection problems	7 min				
	Prof. Chris Earls, Cornell University					
	Hull SHM theoretic for decision support	5 min				
	Panel Discussion					
	Memorial Auditorium					
<u> </u>	Demands and Challenges for SHM in Civil and Mechanical System Infrastruct	tures				
	Moerator: Wieslaw Ostachowicz, Polish Academy of Science					
15:15 ~ 16:30	Panelists: Steven Chase, NHWA; Shah Mahmood, Naval Surface Warfare Center; Akira Mita, Kieo University; Fuh-Gwo Yuan, NCSU; Helmut					
	Wenzel, VCE Holding GmbH; H. Felix Wu, NIST	, ,				
	i-gift give-away for panel participants					
	1-girt give-away for participants					

Awards

SHM Lifetime Achievement Award

An individual in the SHM community who has championed SHM over their career by advancing the state-of-the-art through their meritorious accomplishments in research, applications, education or sponsorship of the discipline will be selected to receive the prestigious SHM Lifetime Achievement Award by a committee of researchers, educators and practicing scientists and engineers in conjunction with the International Workshop of SHM Program Committee.

Hans-Juergen Schmidt Award

Individuals in the SHM community, recognized for their outstanding leadership in advancing technologies in industry and government, will be selected by an Award Committee representative of the world-wide SHM community to receive during every SHM workshop (International Workshop on Structural Health Monitoring [IWSHM], European Workshop on Structural Health Monitoring [EWSHM] and Asia-Pacific Workshop on Structural Health Monitoring [APWSHM]) the SHM Hans-Juergen Schmidt Award.

SHM Person of the Year Award

A structural health monitoring person of the year (SHM-POY) will be selected by the editors and associate editors of Structural Health Monitoring: An International Journal. The Person of the Year should have made an outstanding contribution to the field of SHM that will benefit society. This contribution can be in the form of theory, analysis, applications, education, or other ways that support the discipline of SHM and benefit society. The award is meant to recognize accomplishments within the past year or few years.

Best Paper Award

The SHM Best Paper Award is presented to one or more individuals whose paper(s) are selected to have the highest quality and innovation from the Proceedings of the 2007 IWSHM.

Student Best Paper Award

The IWSHM organizing committee is pleased to invite students to submit abstracts for the 2007 IWSHM Student Best Paper Award Competition. Papers will then be evaluated by a committee of experts from academia, industry, and the research community. Approximately 3-6 papers will then be selected to participate in the oral presentation competition at the workshop in September. Students will be evaluated during their presentation. 1st, 2nd, and 3rd place awards will be given out at the workshop.

SHM in Action

Company/Institute Na me	Company/Institute Logo	Demo Description	
Laboratory for Intelligent Structural Technology (LIST)	UNIVERSITY OF MICHIGAN	A 5- minute video presentation about two aspects of a wireless monitoring system will be illustrated. A dense wireless monitoring system installed on a full-scale structure will be shown by video.	
Tongji University	Donghai Bridge Health Monitoring System (DHBHMS) is an internet based br idge health monitoring system. It has totally 478 sensors including FPG strain and temperature, accelerometer, cable force meter, GPS, etc. The real time information from the sensors will be displayed.		
UCSD/LANL Collaborati ve Research	₹ UCSD /	A video will be played featuring a small RC Helicopter which is being develop ed by UC San Diego and Los Alamos National Labs.	
Structures and composites Laboratory (SACL) A 5- minute video will be played introducing the concept of a smonitoring fastener consisting of a built-in conformable eddy of film for in-situ detection of fatigue cracks in multi-layered bolt Included in the video will be results obtained from real-time materials are recent fatigue test of a multi-layer joint.			
Smart Fibres Ltd	SMART FIBRES	The demonstration will be presented about the FBG interrogator "Wx" develop ed by Smart Fibres under the European defence program AHMOS.	
Micron Optics Inc.	MICRON OPTICS Technology and Performance Resorate	A demonstration on the operation and application of optical fiber Bragg gratin g (FBG) sensors for strain, stress and vibration measurements in SHM applicat ions will be made.	
Intelligent Systems Center (ISC)	Wizzou University of Missouri-Columbia	Wireless embedded system for SHM will be displayed. Embedded system mea sures temperature, water level, tilt, and acceleration and reports data via email, FTP, and SMS.	
QPS photronics Inc.	Fast Diagnostic tool to identify structurally deficient Bridges by Two Wave Mi xing Technology will be demonstrated. Two Wave Miixng (TWM) is a Hybrid solution combing the simple application of a piezoelectric actuator with QPS V ibro fiber TM technology.		
Acellent Technologies Inc	ACCLLENT technologies, inc	Live demonstrations of a complete SHM package consisting of a piezoelectric sensor network, lightweight hardware and integrated software for detecting im pacts on a Thermal Protection System by displaying the location of impact.	
MPA Stuttgart	Universität Stuttgart	Demonstration of the wireless sensor node system (based on MEMS and hybri d sensors) including recordings of acoustic emissions, strain, temperature, hum idity. Presentation of a high-fidelity acoustic emission sensor.	
Insensys Ltd	insensys	An embedded fibre optic acoustic laser system for detecting defects will be de monstrated.	
Structural Monitoring Systems Limited	STRUCTURAL MONITORING SYSTEM S	The principle behind the CVM (Comparative Vacuum Monitoring) technology will be outlined, including current implementations on metal and composite structures. A short demonstration of the new CVM Switch will be given.	
MicroStrain, Inc.	✓ MicroStrain [®]	Energy harvesting wireless sensors for SHM will be displayed. Breaking down the barriers of traditional sensors, MicroStrain's energy harvesting wireless sensors eliminate long cable runs as well as battery maintenance.	
Los Gatos Research, Inc.	LGR	Los Gatos Research has developed a lock-in based laser demodulation technique for integrated fiber-optic strain and ultrasonic wave sensing. A laser locked-in-based FBG interrogation technique will be displayed to demonstrate real-time Lamb wave detection, temperature, and strain measurements.	
VCE Holding GmbH	Vœ	Permanent Ambient Vibration Monitoring applied at Industrial Facilities will be demonstrated. The presented investigations are based on the determination of the global condition of maintenance (the structure's integrity) as well as the load bearing capacity of a 200 m high industrial concrete chimney in the Czech Republic.	

Company Exhibition

























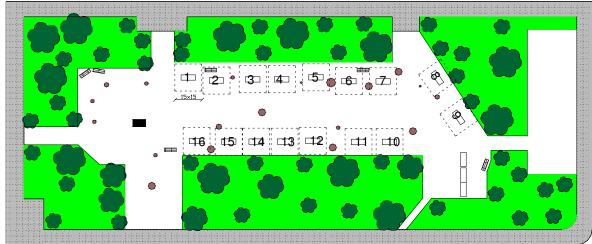








Exhibition Map in Dohrmann Grove

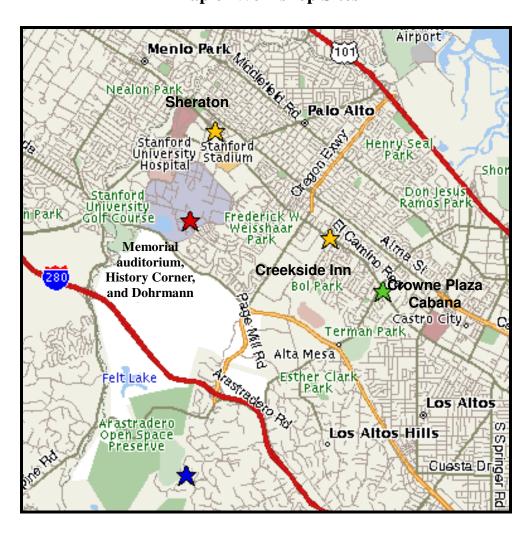


- [1] Acellent
- [2] Structural Monitoring
- [3] Physical Acoustic
- [4] IFOS
- [5] As Monitoring
- [6] Smart Fibers
- [7] NEES@UCLA
- [8] Wiley
- [9] Structures Lab Stanford
- [10] Metis Design
- [11] Micron Optics
- [12] QPS
- [13] MPA
- [14] Insensys
- [15] BaySpec
- [16] Micro Strain

Workshop Sites

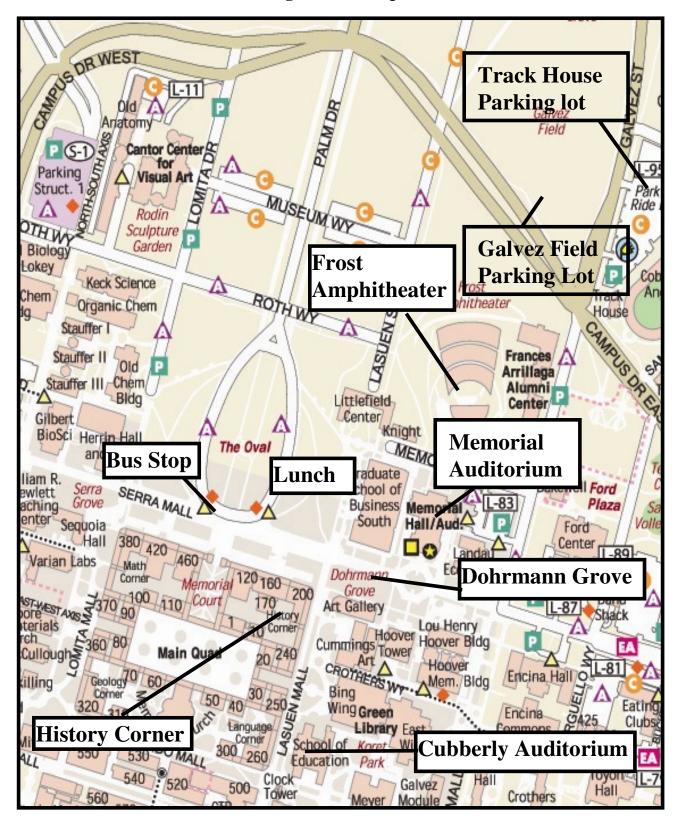
Site	Address	Phone	
Memorial auditorium, History Corner, and Dohrmann Grove	Stanford, CA 94305	(650) 723-3466	
Banquet Crowne Plaza Hotel Cabana	4219 El Camino Real Palo Alto, CA 94304	(650) 948-1800	
BBQ Reception	Frost Amphitheater, Stanford, CA 94305	N/A	
Crowne Plaza Hotel Cabana	4219 El Camino Real Palo Alto, CA 94306	(650) 352-1234	
Creekside Inn	3400 El Camino Real Palo Alto, CA 94306	(650) 493-2411	
Sheraton Hotel	625 El Camino Real Palo Alto, CA 94301	(650) 328-2800	

Map of Workshop Sites

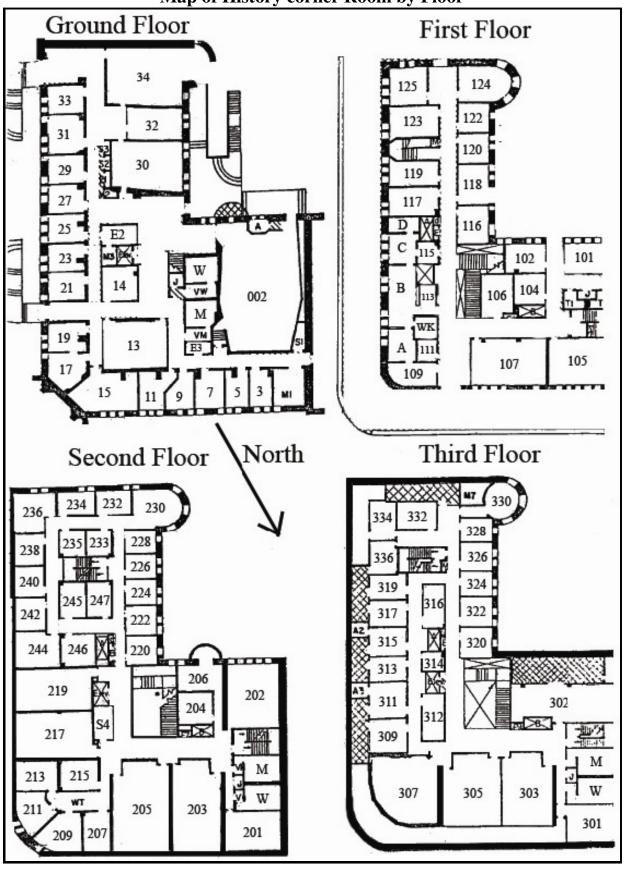


Full Campus Map SO Permit
SO SO Permit
WE WE Permit Parking and Transportation Info http://transportation.stonford.edu (550) 723-9362 University Telephone Operator (650) 723-2300 Daily Parking Permit sales:
Parking & Transportation Services S⊕ Parking Structure Number Many lots are signed only at the entrance. In 'shared' lots (e.g., those posted "EA or C") you may park with either permit designated Any State issued disability parking permit is valid in any parking space on campus. There are DP spaces at most buildings. For more info, see http://maps.stanford.edu/ada Resident Student Parking 24 hours, 7 days L-# Parking Lot Number Motorcyde Parking 6am - 4pm (M-F) Commuter Parking 6am - 4pm (M-F) Event Parking 6am - 4pm (M-F) Disability Parking ES Permit EA Eamit SH SH Permit A A Permit C Permit Electric Vehicle (220V) Charging Stations Gate / Restricted Access Pay or time limit 8am - 4pm (M-F) Service and Delivery Only Athletic Fields Visitor Center (650) 723-2560 Loading Zone Construction Truck Route Truck Route Information Attps/transportationstant Central Pedestrian Zone Car Rental EL CAMPO REA PARKING AND CIRCULATION MAP 2006-2007 STANFORD UNIVERSIT 16-3 El Camino Grove Tichet Stanford ŝ Toyon Field TE MAUSKY PALM DR Grove Angelof (see next page Cactus Ē RNOR

Enlarged Workshop Area



Map of History corner Room by Floor



Driving Directions to Workshop Area

- From Hwy 101:
 - O Take the University Ave exit towards Palo Alto. Continue on University for 2 mi. University Ave enters Stanford Campus and becomes Palm Drive. Take Palm Dr. straight to The Oval (see workshop area map on preceding pages). Park at any of the A-permit locations around the oval**.
- From Hwy 280:
 - Take the Page Mill Rd/ Arastradero Rd exit towards Palo Alto. Turn Left onto Page Mill Rd. Go 1.4 mi, and turn Left onto Junipero Serra Blvd. Take next Right onto Stanford Ave. Turn Left on Bowdoin St. Turn Right onto Campus Drive East. Turn Left on Palm Drive. Take Palm Drive straight to The Oval (see workshop area map on preceding pages). Park at any of the A-permit locations around the oval**.
- From Sheraton, Crown Plaza Cabana, and Creekside Inn:
 - Take El Camino Real Northeast and turn left at University Ave. University Ave enters Stanford Campus and becomes Palm Drive. Take Palm Drive straight to The Oval (see workshop area map). Park at any of the A-permit locations around the oval**.
- ** See below for additional parking information.

On Campus Parking

If you choose to drive, parking permits are available from the workshop registration table. As is typical for a college campus, parking is limited and you are highly encouraged to take the workshop shuttle.

Due to other events on campus, parking will be very limited on Sept. 11. One day permits will be available for \$5 for use in the *Track House parking lot*. (See map – across from Galvez Field)

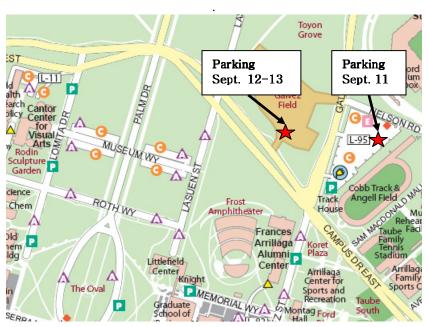
For Sept. 12-13, parking will be available at *Galvez Field parking lot*. An IWSHM window sticker is required to park there, but covers both days, and can be purchased for \$10 at the registration table.

Parking permits will also be available at the pre-registration Monday Sept. 10 at the Crowne Plaza Hotel. Purchasing permits there will save a walk to and from the parking lot, and is encouraged.

In addition to the conference registration table, parking permits can be purchased at- The Parking & Transportation Services office at 340 Bonair Siding (open 7:30-5)

Finally, there are parking permit machines in the Tresidder lot, in front of the Cantor Art Center, at 401 Quarry Road - Psychiatry, behind Memorial Auditorium, and at the Track House that accept credit cards, cash or coins. The receipt should be placed on the car dashboard.

Parking tickets range from \$35 for a permit violation to \$336 for illegally parking in a disabled space. More information about parking on Stanford's campus, including maps, is located on the Parking & Transportation website.



Workshop Internet Access

Access to Stanford wireless guest account will be open from Sept 10th to Sept 14th in the workshop area. Please use account name: IWSHM2007, Password: IW2007SHM.

Workshop Shuttle Schedule

Date	Session	Bus	Creekside	Crowne	Sheraton	Workshop
		1	7:00 AM	7:02 AM	7:11 AM	7:15 AM
		2	7:20 AM	7:22 AM	7:31 AM	7:35 AM
	Morning	3	7:35 AM	7:37 AM	7:46 AM	7:50 AM
		1	7:45 AM	7:47 AM	7:56 AM	8:00 AM
		2	7:55 AM	7:57 AM	8:06 AM	8:10 AM
		3	8:05 AM	8:07 AM	8:16 AM	8:20 AM
	Session	Bus	Workshop	Creekside	Crowne	Sheraton
		1	4:45 PM	4:53 PM	4:55 PM	5:04 PM
		2	5:00 PM	5:08 PM	5:10 PM	5:19 PM
Tuesday	Afternoon	3	5:10 PM	5:18 PM	5:20 PM	5:29 PM
-		1	5:20 PM	5:28 PM	5:30 PM	5:39 PM
		2	5:30 PM	5:38 PM	5:40 PM	5:39 PM
09/11/07		3	5:40 PM	5:48 PM	5:50 PM	5:59 PM
	Session	Bus	Creekside	Crowne	Sheraton	BBQ
		1	6:30 PM	6:32 PM	6:41 PM	6:45 PM
	Evening	2	6:35 PM	6:37 PM	6:46 PM	6:50 PM
		3	6:40 PM	6:42 PM	6:51 PM	6:55 PM
		1	7:05 PM	7:07 PM	7:16 PM	7:20 PM
	Session	Bus	BBQ	Creekside	Crowne	Sheraton
	Session	1	9:15 PM	9:23 PM	9:25 PM	9:34 PM
	Evening	2	9:30 PM	9:38 PM	9:40 PM	9:49 PM
	Evening	3	9:35 PM	9:43 PM	9:45 PM	9:54 PM
		1	9:50 PM	9:43 PM 9:58 PM	10:00 PM	10:09 PM
		1	5.50 FWI	9.30 FWI	10.00 FWI	10.09 FWI

Date	Session	Bus	Creekside	Crowne	Sheraton	Workshop
		1	7:10 AM	7:12 AM	7:21 AM	7:25 AM
		2	7:20 AM	7:22 AM	7:31 AM	7:35 AM
	Morning	3	7:30 AM	7:32 AM	7:41 AM	7:45 AM
	Ü	1	7:40 AM	7:42 AM	7:51 AM	7:55 AM
		2	7:50 AM	7:52 AM	8:01 AM	8:05 AM
		3	8:00 AM	8:02 AM	8:11 AM	8:15 AM
	Session	Bus	Workshop	Creekside	Crowne	Sheraton
		1	4:45 PM	4:53 PM	4:55 PM	5:04 PM
	Afternoon	2	5:00 PM	5:08 PM	5:10 PM	5:19 PM
Wednesday		3	5:10 PM	5:18 PM	5:20 PM	5:29 PM
•		1	5:20 PM	5:28 PM	5:30 PM	5:39 PM
		2	5:30 PM	5:38 PM	5:40 PM	5:49 PM
09/12/07		3	5:40 PM	5:48 PM	5:50 PM	5:59 PM
	Session	Bus	Sheraton	Creekside	Crowne	
		1	6:40 PM	6:46 PM	6:48 PM	
	Evening	2	6:45 PM	6:51 PM	6:53 PM	
		3	6:50 PM	6:56 PM	6:58 PM	
		1	7:00 PM	7:06 PM	7:08 PM	
	Session	Bus	Crowne	Sheraton	Creekside	
		1	8:45 PM	8:54 PM	9:00 PM	
	Evening	2	9:00 PM	9:09 PM	9:15 PM	
		3	9:05 PM	9:14 PM	9:20 PM	
		1	9:10 PM	9:19 PM	9:25 PM	
Date	Session	Bus	Creekside	Crowne	Sheraton	Workshop
		1	7:15 AM	7:17 AM	7:26 AM	7:30 AM
	Morning	2	7:30 AM	7:32 AM	7:41 AM	7:45 AM
		1	7:45 AM	7:47 AM	7:56 AM	8:00 AM
Thursday		2	8:00 AM	8:02 AM	8:11 AM	8:15 AM
09/13/07	Session	Bus	Workshop	Creekside	Crowne	Sheraton
		1	4:00 PM	4:08 PM	4:10 PM	4:19 PM
	Afternoon	2	4:15 PM	4:23 PM	4:25 PM	4:34 PM
		1	4:30 PM	4:38 PM	4:40 PM	4:49 PM
		2	4:45 PM	4:53 PM	4:55 PM	5:04 PM